



Orion Incorporation Limited

Flat A, 8 Floor, Block A, Marvel Industrial Building, 25-31 Kwai Fung Crescent,
Kwai Chung, N.T., HK.

Tel : (852)2615 9533

Fax : (852)2480 4234

www.orionzero.hk

ORO GF/P (Gold plating make up)

***Available : yellow 14K (1N), 18K(2N), 18K(3N), 24K (24K);
rose 18K (4N), 18K(5N)***

***Packing: one unit set to make up one Liter
1kg packing for 25Liter***

Gold flash plating powder Set Up Steps:



Each unit BATH MAKE-UP (1 LT.)

The chemical products to make up the **Orion GFP** supply under SOLID POWDER to dissolve by high quality deionized water.

Should customer prepare his own GPC (gold salt 68.3% of gold content) make sure it is of good chemical grade.

Steps:

- 1** – Pour into the already leached and well cleaned plastic plating tank or glass beaker, 800 ml. of deionized hot water, heat until 80 ~85°C
- 2** – Use small amount (about 30ml/unit) 80~85°C DI water to dissolve the GPC gold salt at the right amount as stated in the table above, or in the included small package. Add the completely dissolved solution to the tank and mix thoroughly.
- 3** – Remove from heat and add 1 unit of **GFP powder** to the 800ml solution , mix until dissolve completely.



- 4** – Fill to the final volume with DI water.
Ready to use.

